

## CROSS REFERENCE GUIDE

AFM	ALL STATE	CERTANIUM	EUTECTIC	MG (MESSER)	INWELD	UTP	WELCO	ROCKMONT
PATRIARC	275	707	680	MG 600	955	65	Super Missileweld	Brutus-A
AMSTEEL-LH	616	747	66	MG 540	918	613	86	Polaris A
AMSTEEL 1	Steel Arc Plus	700	Steeltectic	MG 506		611	Steelweld	Tartan B
AMSTEEL 2	Steel Arc	701, 702	Beauty Weld	MG 500	909	612	83-88	Tartan A
CHAMFER ARC	Chamfer Rod, Cutting Electrode	100	CamferTrode, Cutrod 1	MG 560, MG 570	414, 450	82, 82-AS	Camferarc, Cutrod	Electra
PREMIUM CAST-1	4-60, 4-60 Super	889/ 889SP	2-23, 2-25	MG 210, MG 289		84, 85, 86		Jupiter A
CAST WELD-1	4 IMP		2-24	MG 200	713	8, 88, 888	94	Jupiter B
CAST WELD-2	4-60	889	2250	MG 210	712	84, 85, 86	65	Jupiter A
CAST WELD-3	6 IMP	885	27	MG 220	717	81	28	Jupiter NM
IMPACT ARC	NiMatrix, Super Join M	282, 298, 706 / 792	4, 40	MG 745, MG 750	501, 503	63 / 630	240	Apollo A, B
BUILD UP	Roll Matrix		2-B	MG 740		620	9B	
ABRASARC		267	N6712	MG 760		6700	180	Olympia B000
CHROMCARB	HS-7	297	N6006	MG 770		711B / 7100		Omega N
BRONZE ARC	24 AC/DC, 24 DC	421/ 423, 429	2800	MG 310, MG 320	626	32, 320	23	Venus B
BRONZE G	11-13FC	70F / 87F	185XFC	MG 130	285	2 / 6	14, 17, 17FC	Olympia C
ALUM ARC	34	608	2101, 2109	MG 400	606	48	26	Neptune A
ALUM COR	SealCor	68C	21FC-E	MG 420	230	ALFC	Cor-Al	Neptune GCF

### STEEL:

**Patriarc**-High strength for dissimilar steels  
**AM Steel-LH**-For low and medium carbon steels  
**AM Steel-1**-Deep penetration on mild steels  
**AM Steel-2**-Low heat input on mild steels  
**Chamfer Arc**-Gouging, cutting and chamfering all steels

### CAST IRON:

**Premium Cast-1**-Copper clad core for all cast iron  
**Cast Weld-1**-Fully machinable all cast iron  
**Cast Weld-2**-Cast to cast and cast to steel  
**Cast Weld-3**-Non-machinable for all cast iron

### HARDFACING:

**Impact Arc**-Severe impact on Manganese and steel  
**Build Up**-For build up on steel  
**Abrasarc**-Impact and abrasion on steel  
**Chromcarb**-High abrasion and light impact on steel

### BRONZE:

**Bronze Arc**-Buil up and joining on copper, Brass and Bronze  
**Bronze G**-Oxy and Acet build up and joining

### ALUMINUM:

**Alum Arc**-Electrode for weldable aluminum  
**Alum Cor**-Flux cored aluminum for torch

### POWDER:

**AFM 1**-Bond Coat  
**AFM 2**-Stainless type final coat  
**AFM 4**-Aluminum Bronze final cut  
**AFM 120SF**-Spray and fuse Nickel Base 14RC  
**AFM 140SF**-Spray and fuse Nickel Base 38RC  
**AFM 160SF**-Spray and fuse Nickel Base 60RC